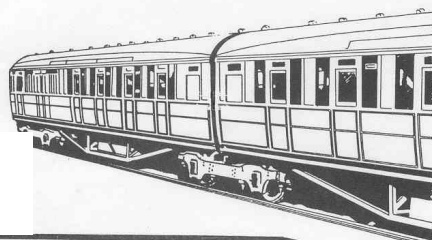


# MJT

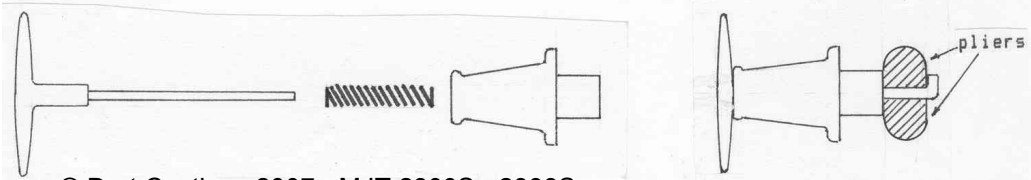
## scale components

Dart Castings, 17 Hurst Close, Staplehurst,  
Tonbridge, Kent, TN12 0BX  
www.dartcastings.co.uk



### Instructions for Assembly of MJT Sprung Coach and Wagon Buffers.

Using a number 64 drill held in a pinchuck, open up the diameter of the larger bore. Check that the buffer heads now fit the cast bodies and that there are no tight spots. Thread a spring onto the tail of one of the buffer heads and slide into the buffer base. Once again check that the head retracts and then returns under the spring's own force. If all is in order depress the head and grip the tail with a fine pair of pliers, holding the jaws against the rear of the casting. Bend the end of the tail to 90° against the side of the pliers to retain the head in the casting. Trim any excess tail with a pair of side cutters.



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